1 Um:

Each

Dart Aerospace Ltd.

: VERTICAL REFERENCE DOOR 212/412

Qty:

: D412711011

: 30/05/2008

N/A

: N/A

: N/A

Tuesday, 06/05/2008 7:17:36 AM

Date: Linda Lacelle Liser

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: CU-DAR001 Dart Helicopters Services Customer

Job Number : 39063 : 10887

Estimate Number P.O. Number

: 06/05/2008 This Issue

Prsht Rev. : NC

First Issue : //

: 39062 Previous Run

Type

: PURCHASED PARTS

S.O. No. :

Checked & Approved By Comment

New issue KJ/JLM : Est Rev:A 04.09.29

Additional Product

Job Number:

Written By



Seq. #:

Machine Or Operation:

Description: DOCUMENT CONTROL

1.0

JUD 08.05.06

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

3.0

4.0

PURCHASING

c 208/05/06

Comment: PURCHASING

Issue P/O: 6305 __ to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP D412711041

Vertical Reference Door Assembly



W644553



Comment: Qty.:

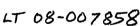
1.0000 Each(s)/Unit Total;

1,0000 Each(s)

D412711101

Vertical Ref. Door Assy

Replacement Bubble Window



Comment: Qty.:

1.0000 Each(s)/Unit Total: 1.0000 Each(s)

5.0

D412711111

Wiring Harness, 212/412



Comment: Qty.:

1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit **Qty Part Number**

Description Batch

1 D412-711-111 Wiring Harness, 212/412 ____

NOV 5/08

DART PRODUCTION

PAGE 04/09

Date:

Tuesday, 06/05/2008 7:17:36 AM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seg. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt

22 AN3-4ABolt

24 AN3-7ABolt

G AN960-6L Washer_

90 AN960-10L Washer

34 CR3242-4-2 Rivet

135MS20426AD3-3 Rivet

140MS20426AD4-3 Rivet

25 MS20470AD3-3 Rivet

90 MS20470AD4-3 Rivet

24 MS21042L3 Nut

2 M\$21042L06 Nut

13 MS21069L3 **Nut Plate**

MS21069L08 Nut Plate

MS21071L3 **Nut Plate**

MS21071L08 Nut Plate

MS21075L3 **Nut Plate** 2 MS24677-12 Screw

MS27039-1-09 Screw

W/044499

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

QC4 8,0

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08.11.05

0.0 QC5 INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

08.11.05

10.0

PACKAGING 1

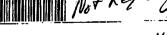
PACKAGING RESOURCE #1

Not Reg'd of

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



 ∇ ____ ∇ Part Number: 0412711011 Job Number: 39063 Job Number: Description: Seq. #: Machine Or Operation: FINAL INSPECTIONW/O RELEASE QC21 11.0 08/11/80 Comment: FINAL INSPECTION/W/O RELEASE Job Completion Wol. 07

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: .44553

V/Door This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

Resolution:

Vertical reference door modified iaw dart STC SH92-55 (bell 212/412) on service order P/O 081000838. Assembled door and

installed window.

1.1 Work Done By: Sean Hannon

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. Signature: Colin Gould on 11/5/2008

| p | 21 | m | | |
|---|----|---|----|--|
| £ | a | u | c. | |

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|------------------|---|------------------|--------------|-----------|-----|
| 204-030-853-125 | L/H DOOR ASSEM | ABLY | LT-08-003301 | Core | 1 |
| 204-030-499-005 | ROLLER ASSY | | LT-08-005696 | New | 2 |
| 204-030-481-107 | ROD ASSY | | LT-08-008162 | New | 1 |
| 412-110-103 | DOOR HANDLE V | V/LOCK | LT-08-007418 | New | 1 |
| 204-030-499-005 | ROLLER ASSY | | LT-08-004153 | New | 1 |
| MS20392-1C25 | PIN | | LT-06-000523 | New | 5 |
| NAS561P2-6 | P I N | | LT-06-003891 | New | 5 |
| MS20392-2S15 | PIN | | LT-05-012199 | New | 1 |
| BELL212-L | BUBBLE WINDO\ EA20469-03 and D412-711-101 | W ILO | LT-08-007858 | New | |
| 204-031-762-001 | SPRING ASSY | | LT-08-007468 | New | 2 |
| 204-031-762-002 | SPRING ASSY | | LT-07-007560 | New | 1 |
| 204-031-762-005 | SPRING | | LT-08-008693 | New | 4 |
| 20-041-1 | BUMPER | | LT-08-008690 | New | 2 |
| 204-031-762-002 | SPRING ASSY | | LT-08-005698 | New | 1 |
| 20-041-1 | BUMPER | | LT-08-005080 | New | 2 |
| CR3214-4-2 | CHERRY MAX RI | VET | LT-07-016813 | New | 15 |
| Outside Services | <u>:</u> | | | | |
| Qty Part Num | per Serial Number | Part Description | Service De | scription | |

Squawk: 1.4 Discrepancy:

prep/paint as required

Resolution:

Painted as required

Modify

Work Done By: Colin Gould

204-030-853-125

* End of Report *

L/H DOOR ASSEMBLY

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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| 823 McTAVISH | ROAD N.E., CALGARY, ALBERTA 72E 7G9 | |
|---|--|-------------|
| Nomenclature Door | DOT APPROVAL No. 6-81 | |
| Manufacturer BHT | Type/Model 204/405/2/ | 2 |
| Part No. 204-030-853 | - 125 Serial No. 7/K | |
| Total time: | Work Order 44553 | |
| TSO. ∽⁄K | Overhaul 🔲 | NEW 🔲 📙 |
| Inspected Tested | Repair 🔲 Modification 🛄 Ren | |
| Previous Certification | LTo&-oo | |
| The maintenance described has standards of airworthiness. Nov 3/08 | s been performed in accordance with the a | pplicable Z |
| DATE NAME | OF AUTHORIZED INSPECTOR LIC. No. / ST dling work and other information on reverse. | AMP E |

EAGLE COPTERS MAINTENANCE LTD.

REMARKS

(Details of work performed/reason for removal)

Modified to Vertical Reference

Door per Dart Instructions

(Additional work to be performed upon installation)

: VERTICAL REFERENCE DOOR 212/412

Tuesday, 06/05/2008 7:17:36 AM

User:

Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 39063 : 10887 **Estimate Number**

P.O. Number

This Issue

: 06/05/2008

: NC

: 11

: 39062

Previous Run Written By

Checked & Approved By

Comment

Prsht Rev.

First Issue

: Est Rev:A 04.09.29

S.O. No. :

New issue KJ/JLM

: PURCHASED PARTS Type

Part Number

Drawing Name

: D412711011

: N/A **Drawing Number** : N/A **Project Number**

: N/A **Drawing Revision** Material

: 30/05/2008 **Due Date**

Qty:

1 Um:

Each

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

DOCUMENT CONTROL

DC

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PG

PURCHASING

Comment: PURCHASING

Issue P/0: 6305 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

D412711041 3.0

Vertical Reference Door Assembly



Comment: Qty.:

1.0000 Each(s)/Unit

Total: 1.0000 Each(s)



c 208/05/06

Vertical Ref. Door Assy D412711101 4.0

Replacement Bubble Window



Comment: Qty.:

1.0000 Each(s)/Unit

Total: 1.0000 Each(s)



D412711111 5.0

Wiring Harness, 212/412



Comment: Qty.:

1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

Page 1

| | sday, 06/05/2008 7:17:36 AM a Lacelle | Process Sheet | |
|-------------|---|--|------------------------------|
| Customer: | CU-DAR001 Dart Helicopters | S Services Drawing Name: VERT | TICAL REFERENCE DOOR 212/412 |
| Job Number: | 39063 | Part Number: D412 | 711011 |
| Job Number: | | | |
| Seq. #: | Machine Or Operation: | Descripti | on : |
| 6.0 | EA2046915412 | Instrument Panel, 412 | |
| Comme | ent: Qty.: 1.0000 Each(s) Pick: Packing Kit Qty Part Number 1 EA20469-15-412 | /Unit Total: 1.0000 Each(s) Description Batch Instrument Panel, 212/412 | |
| 7.0 | OUTSIDE SERVICE | OUTSIDE SERVICES | |
| Comme | EAGLE Pick: Qty Part Numbe 1 204-030-853-119 Attach serviceable tags | r Description Batch | |
| | 2- EAGLE Fabricate/Pick the follow 1 Rev. 3 D2046902 Sheet 2 Rev. D2046902 Sheet 3 Rev. D2046901 Sheet 3 Rev. | 0 | D2046902 Sheet |
| | 1 EA20469-06 Alun 1 EA20469-07 Angi 1 EA20469-08 Plac 1 EA20469-10 Rea 1 EA20469-11 Angi 1 EA20469-12 Fwd 1 EA20469-13 Wind 1 EA20469-14 Wind 1 EA20469-16 Armi 1 EA20469-17 Angi 1 EA20469-17 Door 1 EA20469-21 Door 2 EA20469-23 Link 1 EA20469-24 Rod 1 EA20469-25 Arm | ber Strip ninum Strip le rard r Rib Assy le Rib dow dow Retainer rest Assy le r Inner Skin r Cover Panel | |

Date: Tuesday, 06/05/2008 7:17:36 AM ⊌ser: Linda Lacelle **Process Sheet** Drawing Name: VERTICAL REFERENCE DOOR 212/412 Customer: CU-DAR001 Dart Helicopters Services Job Number: 39063 Part Number: D412711011 Job Number: Seq. #: Description: **Machine Or Operation:** 3-EAGLE Pick: Qty Part Number Description Batch 14 AN3-3ABolt 22 AN3-4ABolt 24 AN3-7ABolt 6 AN960-6L Washer_____ 90 AN960-10L Washer_ 34 CR3242-4-2 Rivet 135MS20426AD3-3 Rivet 140MS20426AD4-3 Rivet 25 MS20470AD3-3 Rivet 90 MS20470AD4-3 Rivet 24 MS21042L3 Nut 2 MS21042L06 Nut_ 13 MS21069L3 Nut Plate _ 8 MS21069L08 Nut Plate 1 MS21071L3 Nut Plate MS21071L08 Nut Plate Nut Plate _____ 9 MS21075L3 2 MS24677-12 Screw 6 MS27039-1-09 Screw 4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time. 5-Apply Dart P/N & B/N using fine point permanent marker QC4 INSPECT 100% KITS FOR COMPLETENESS 8.0 Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle INSPECT WORK TO CURRENT STEP 9.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 10.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Page 3 Form: rprocess Date: Tuesday, 06/05/2008 7:17:36 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:

Seq. #:

Machine Or Operation:

Description:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



: VERTICAL REFERENCE DOOR 212/412

User:

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 39062

Estimate Number

: 10887

P.O. Number

Previous Run

Written By

Comment

This Issue Prsht Rev.

: 06/05/2008

: NC

First Issue

Checked & Approved By

: // : 38682

Type

: Est Rev:A 04.09.29

S.O. No. :

: PURCHASED PARTS

New issue KJ/JLM

Drawing Revision

Part Number

Drawing Number

Project Number

Drawing Name

Material Due Date

: 23/05/2008

: N/A

: N/A

: N/A

: D412711011

Qtv:

REFERENCE ONI''

1 Um:

Each

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

DOCUMENT CONTROL



JUD08.5.06

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PG



PURCHASING



Comment: PURCHASING

Issue P/O: _6304

__ to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

Vertical Reference Door Assembly



1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

1208/05/06 D

4.0 D412711101

Comment: Qty.:

Replacement Bubble Window



Comment: Qty.: 1.0000 Each(s)/Unit Total:



1.0000 Each(s)



5.0

3.0

D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total:

1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

S.O. No. :

Type

Each

1 Um:

Dart Aerospace Ltd.

: VERTICAL REFERENCE DOOR 212/412

Qty:

: D412711011

: 30/05/2008

: N/A

: N/A

: N/A

c.208/05/04

Tuesday, 06/05/2008 7:17:36 AM

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: CU-DAR001 Dart Helicopters Services Customer

: 39063 Job Number : 10887 Estimate Number

P.O. Number

User:

This Issue

: 06/05/2008

: NC

: 11 First Issue

: 39062 Previous Run

Written By

Prsht Rev.

Checked & Approved By Comment

: Est Rev:A 04.09.29 New issue KJ/JLM

: PURCHASED PARTS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

DOCUMENT CONTROL

Description:

1,0 DC



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PG

PURCHASING

Comment: PURCHASING

Issue P/O: 6305 to Eagle Copters

"Assembly of D412-711-011 Door

Send a copy of this IPP

D412711041 3.0

Comment: Qty.:

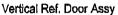
4.0

Vertical Reference Door Assembly



1.0000 Each(s)/Unit Total:

W644553 1.0000 Each(s)



Replacement Bubble Window



LT 08-007858

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

5.0 D412711111

Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412 ____

MA STA

NOV 5/08

EA20469-24

EA20469-25

Rod

Arm Assy

Material Certification / Proof of Traceability / Certificate of Conformity required

Date:

Tuesday, 06/05/2008 7:17:36 AM

Gser:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 39063

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

3-EAGLE

Pick:

Qty Part Number Description Batch

14 AN3-3ABolt_

22 AN3-4ABolt

24 AN3-7ABolt

G AN960-6L Washer_

90 AN960-10L Washer

34 CR3242-4-2 Rivet

135MS20426AD3-3 Rivet

140MS20426AD4-3 Rivet

25 MS20470AD3-3 Rivet

Rivet 90 MS20470AD4-3

24 MS21042L3 Nut

2 MS21042L06 Nut

Nut Plate 13 MS21069L3

8 MS21069L08 Nut Plate

Nut Plate 1 MS21071L3

1 MS21071L08 Nut Plate

Nut Plate 9 MS21075L3

2 MS24677-12 Screw 6 MS27039-1-09 Screw W/044499

4-Assemble door in accordance with: D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5Do not install EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS





Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

0.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.11.05

10.0

PACKAGING 1

Location:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Page 3 Part Number: 0412711011 Job Number: 39063 Job Number: Description: Seq. #: Machine Or Operation: FINAL INSPECTION/W/O RELEASE QC21 11.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

.Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 44553

V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1

L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Door to Vertical Reference Door as per DART STC

Resolution:

Vertical reference door modified iaw dart STC SH92-55 (bell 212/412) on service order P/O 081000838. Assembled door and

installed window.

Work Done By: Sean Hannon 1.1

The maintenance described above has been performed in accordance with the applicable standards of airworthiness. Signature: Colin Gould on 11/5/2008 AMO 6-81

| P | ar | ts | |
|---|----|----|--|
| | | | |

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------------|---|------------------|--------------|------------|-----|
| 204-030-853-125 | L/H DOOR ASSEME | BLY | LT-08-003301 | Core | 1 |
| 204-030-499-005 | ROLLER ASSY | | LT-08-005696 | New | 2 |
| 204-030-481-107 | ROD ASSY | | LT-08-008162 | New | 1 |
| 412-110-103 | DOOR HANDLE W/ | LOCK | LT-08-007418 | New | 1 |
| 204-030-499-005 | ROLLER ASSY | | LT-08-004153 | New | 1 |
| MS20392-1C25 | PIN | | LT-06-000523 | New | 5 |
| NAS561P2-6 | PIN | | LT-06-003891 | New | 5 |
| MS20392-2S15 | PIN | | LT-05-012199 | New | 1 |
| BELL212-L | BUBBLE WINDOW EA20469-03 and D412-711-101 | ILO | LT-08-007858 | New | . 1 |
| 204-031-762-001 | SPRING ASSY | | LT-08-007468 | New | 2 |
| 204-031-762-002 | SPRING ASSY | | LT-07-007560 | New | 1 |
| 204-031-762-005 | SPRING | | LT-08-008693 | New | 4 |
| 20-041-1 | BUMPER | | LT-08-008690 | New | 2 |
| 204-031-762-002 | SPRING ASSY | | LT-08-005698 | New | 1 |
| 20-041-1 | BUMPER | | LT-08-005080 | New | 2 |
| CR3214-4-2 | CHERRY MAX RIV | ET | LT-07-016813 | New | 15 |
| Outside Services: | | | | | |
| Qty Part Number | Serial Number | Part Description | Service De | escription | |
| 1 204-030-853-125 | | L/H DOOR ASSEN | ABLY Modify | | |

Squawk: 1.4

Discrepancy:

prep/paint as required

Resolution:

Painted as required

Work Done By: Colin Gould 1.4

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at ***** ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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|-----------------------------------|-------------------------------|--------------------|-----------------------------|-------------------------|--------|
| Nomenclature | | Vertical | DO.T. APPROVAL Referenc | No. 6-81 | |
| | BHT | | Model 204/ | 205/212 | |
| Part No. 204- | | . 125 Serial | No | K | |
| Total time: | - w/K | Work | Order | 4553 | |
| T.S.O | ~ /K | Overh | naul 🔲 | NE | w |
| Inspected Previous Certifica | Tested 🔲 | • • • - | | ☐ Remova 702-0033 | |
| The maintenance standards of airw | e described has orthiness. | | ed in accordance | ce with the application | cable. |
| DATE | NAME | OR AUTHORIZED INS | SPECTOR | LIC. No. / STAMP | • |
| | Details of outstand | ing work and othe | r information on re | verse. | 100 |

| (Details o | f work | performed/red | ason for removal) |
|------------|--------|---------------|-------------------|
| Modified | to | Vertical | Reference |
| Door per | Dav | nt Instr | uctions |
| • | .2 | | |

REMARKS

(Additional work to be performed upon installation)

INSTALLED ON DATE